

ABSTRACT OF THE DISCLOSURE

Before a reel change a new core (5) is brought to a change station. When the old reel (R) is full, the web is changed to travel to the new core periphery and primary reeling beings. The web forms a reel through a reeling nip (N1) between the loop of
5 an endless supporting member (1) and the core. A change is made to secondary reeling, where a portion of the supporting member (1) brings the web to the reel, to move over to the reel in a nip (N) between said portion and the reel outer periphery. The core (5) is transferred so the nip (N) moves forward. A first guide roll (2) is transferred towards the core periphery so the distance of the nip (N1) located
10 between the core (5) and the loop of the supporting member (1) from the first guide roll (2) changes in the primary reeling.